

## **PWS supported PLC controller types**

**AB** Beckhoff ADS Ethernet BX9000

AB DH-485

AB IQ Master

AB MicroLogix 1000/1500

AB MicroLogix 1000/1500 Ethernet port Computer (as master) V2

AB OEMAX NX7 Series Computer (as slave)

AB PLC-5

AB SLC

AB SLC 5/03, 5/04 ( CRC check )

AB SLC 5/03, 5/04 Ethernet port

### **ABB**

ABB COMLI(Slave mode; Binary)

### **Altus**

Altus ALNET I-1

### **Animatics**

Animatics SmartMotor

### **ASCII**

ASCII Device

### **A-TECH**

A-TECH SD 200/400 Controller

### **Baldor**

Baldor Controller

### **Beckhoff**

Beckhoff ADS CX1000

Beckhoff ADS Ethernet CX1000

Beckhoff ADS BX9000

### **Computer**

Computer (as master)

Computer (as master) V2

Computer (as slave)

### **Danaher**

Danaher Freeform

### **Danfoss**

Danfoss VLT Series Inverter

### **Delta**

Delta DVP-ES/SS/EP/EH PLC

Delta VFD-B Inverter

Delta VFD Inverter (address type1)

### **Dupline**

Dupline DKG2

### **Elmo**

Elmo Harp Gateway

Elmo Maestro

Elmo Maestro\_Bata

Elmo SimpleIQ

### **Emerson**

Emerson EC20/EC10 Series

### **ERO**

ERO TFS/THS/LFS

### **Facon**

Facon FB Series(RS232-RTS)

Facon FB Series(RS232/RS485)

### **Fama**

Fama OMC/SC-500 Series

Fama softPLC

Fama softPLC Ethernet port

### **Festo**

Festo FPC/FEC EasyIP

Festo FPC/FEC ModBus TCP/IP

Festo FPC/FEC Series

Festo FPC/FEC TCP/IP

### **Fuji**

Fuji 5000 G11S/P11S

Fuji Micrex-F

Fuji NB/SPB Series

### **GE**

GE Series 90 CCM

GE Series 90 SNP

### **Gold Stone**

Gold Stone XM Instruments

### **Hitachi**

Hitachi EC Series

Hitachi EH2 Series

Hitachi H/EH1 (RS-485)

Hitachi H/EH1 Series

Hitachi H/EH1 with Ethernet

Hitachi Inverter SJ300 series

### **Holip**

Holip HLP-C Inverter(Modbus ASCII)

### **Hollysys**

Hollysys G3PLC

### **Hust**

HUST-CNC Controller

### **Idec**

Idec Micro-3

Idec MicroSmart

### **Jetter**

Jetter DELTA

Jetter NANO-B

Jetter-process-PLC

### **JingWei**

JingWei-Net

### **Jokab**

Jokab Pluto

### **Keb**

KEB COMBIVERT

### **Keyence**

Keyence KV-1000

Keyence KV-3000

Keyence KV Series

**Klockner**

Klockner Moeller PS316  
Klockner Moeller PS4-201

**Kontar**

Kontar Bus Controller

**Koyo**

Koyo Direct DL Series  
Koyo K-sequence

**Kuhnke**

Kuhnke CompactControl 680C

**LG**

LG GLOFA GM6  
LG K10/60H/200H  
LG K200S  
LG K300S  
LG Master-K10S/30S/60S/100S

**Liyan**

Liyan Ex0n&1s&2c  
Liyan Ex1n&Ex2n

**LONWORKS**

LONWORKS Device

**Matsushita**

Matsushita FP Series

**Mirle**

Mirle Axis Controller- SD+ CC  
Mirle DX Controller

**Mitsubishi**

Mitsubishi A0J2 CPU Port  
Mitsubishi A1N CPU Port  
Mitsubishi A1S/A2S CPU Port  
Mitsubishi A2A/A2AS CPU Port  
Mitsubishi A3N/A1SH CPU Port  
Mitsubishi A3N/A1SH Ethernet Module  
Mitsubishi Alpha2 Series  
Mitsubishi AnA/U Link  
Mitsubishi AnN/S Link  
Mitsubishi FX-10GM/20GM  
Mitsubishi FX Series  
Mitsubishi FX2N  
Mitsubishi FX2N-485ADP/422BD  
Mitsubishi FX3UC  
Mitsubishi FX3UC-485ADP/422BD  
Mitsubishi Freqrol-A500 Series  
Mitsubishi MELSEC-Q(CPU)  
Mitsubishi MELSEC-Q00(CPU)  
Mitsubishi MELSEC-Q7E1 Eth  
Mitsubishi MELSEC-QnA(LINK)  
Mitsubishi MELSEC-QnUD(CPU)

**MKS**

MKS CT150  
MKS MC700-1  
MKS MC700

**ModBus**

ModBus(ASCII) Master  
ModBus(ASCII) Master -- V2  
ModBus(ASCII) Slave  
ModBus Master  
ModBus RTU Slave (Beijer Addressing)

ModBus RTU Slave (Data Swap)  
ModBus Slave  
ModBus TCP/IP Device  
ModBus TCP/IP Device (Type 2)  
Modbus TCP/IP Master

**Modicon**

Modicon 984 (RTU; Master)  
Modicon 984 (RTU; Slave)  
Modicon TSX Micro(Telemecanique)  
Modicon TSX Quantum

**NextMove**

NextMoveBXII motion controller

**Omron**

Omron C Series  
Omron CJ1M  
Omron CS1 Series  
Omron CS1H Series  
Omron CS/CJ with Ethernet  
Omron CS/CJ with Ethernet (UDP)  
Omron CV Series

**Parker**

Parker 6K Series

**RST**

RST

**Saia**

SAIA PCD1/PCD3

**Samco**

Samco-e Inverter

**Schneider**

Schneider-Electric Twido

**Servo**

Servo Dynamics

**Sharp**

Sharp JW Series

**Shihlin**

Shihlin Inverter (SH/SS Type)

**Shinko**

Shinko CxT Series  
Shinko DCL Series  
Shinko PC-900 Series

**Side Mida**

SIDE MIDA 20/20D

**Simatic**

Simatic S5  
Simatic S5 3964R  
Simatic S7 3964R  
Simatic S7-200 (via PPI; 1-to-1)  
Simatic S7-200 (via PPI; network)  
Simatic S7-300 (via HMI adapter)  
Simatic S7-300 (via MPI Port)  
Simatic S7-300 (via PC adapter)  
Simatic S7-300 ethernet module (CP-343)

**SmartPanel**

SmartPanel

**Square**

Square D 400-700

**Taian**

Taian N2 Series Inverter

Taian TP01 Series

Taian TP02 Series

Taian TP03 Series

**TECO**

TECO MSDA Series

**Texmate**

Texmate 320

**TI**

TI 325/330 Series

TI 435 Series

TI 500/505 Series

Ti505 for BroadWeb

**Tiny**

TinyPLC

**Toho**

TOHO TTM-000 Series

**Top**

TOP M2I Protocol (Master)

TOP M2I Protocol (Slave)

**Toshiba**

Toshiba M20/M40

Toshiba T1/T2

**Toyo**

Toyo VF62CE Inverter

Toyo VF62PG Inverter

**YASKAWA**

YASKAWA NS600

**Yokogawa**

Yokogawa FA-M3 Series

Yokogawa FA-M3 Series with Ethernet module

**Unidriver**

Unidriver UD 70

**Vigor**

Vigor M/VB Series

**VIPA**

VIPA Sys200V MPI